Inquiry form custom-made solid carbide end mills

Company _____ Date _____

Address _____ Client code _____

Phone No _____ Sales representative

Contact person _____ _____

Email _____

Material _____ DIN-classification _____ Hardness _____

Other notes _____

Maschine ☐ Horizontal ☐ Vertical RPM max: _____ min^{-1}

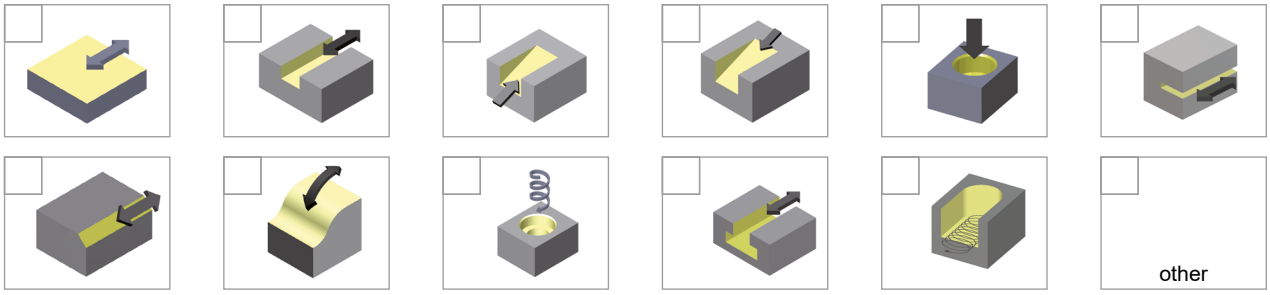
Adaptation ☐ SK _____ ☐ HSK _____ ☐ other _____

Parameter actual state

Feed rate/tooth Fz [mm]	Tool life [min] / [m]
Cutting speed Vc [m/min]	Chip removal rate Q [cm^3/min]
No. of pieces	

Objective/challange Annual demand _____

Milling method *(please mark)*



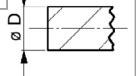


☐ Dry ☐ Air ☐ Min. lubrification ☐ Emulsion

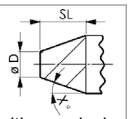
Inquiry form custom-made solid carbide end mills

Product description

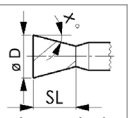
Body shape *(please markt)*



☐ cylindrical



☐ positive conical

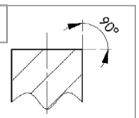


☐ negtive conical

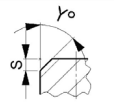
☐ other

Angle (X): _____ °

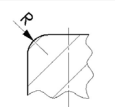
Front shape *(please markt)*



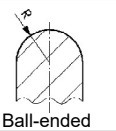
☐ Flat shaped



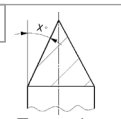
☐ Edge chamfer



☐ Edge radius



☐ Ball-ended



☐ Tapered

☐ other

S= _____ mm

Y= _____ Degree

R= _____ mm

R= _____ mm

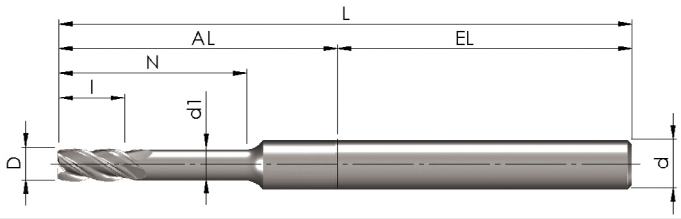
X= _____ Degree

_____

_____

_____

Further details *(please fill in)*



Shank-ø (d):	Cutting edge length (l):	Shank shape *(please markt):* ☐ Weldon DIN 6535 HB ☐ Cylindrical DIN 6535 HA ☐ other:
Cutting edge ø (D):	Working depth (N):	
Freischliff-ø (d1)	Total length (L):	
Einspannlänge (EL): ☐ made to norm ☐ other: _____	Protruding length (AL):	

Notes

_____

_____

_____

☐ Photos / drawings / sketch available

Place / Date	Signature Customer / Distributor	Signature Application Engineer